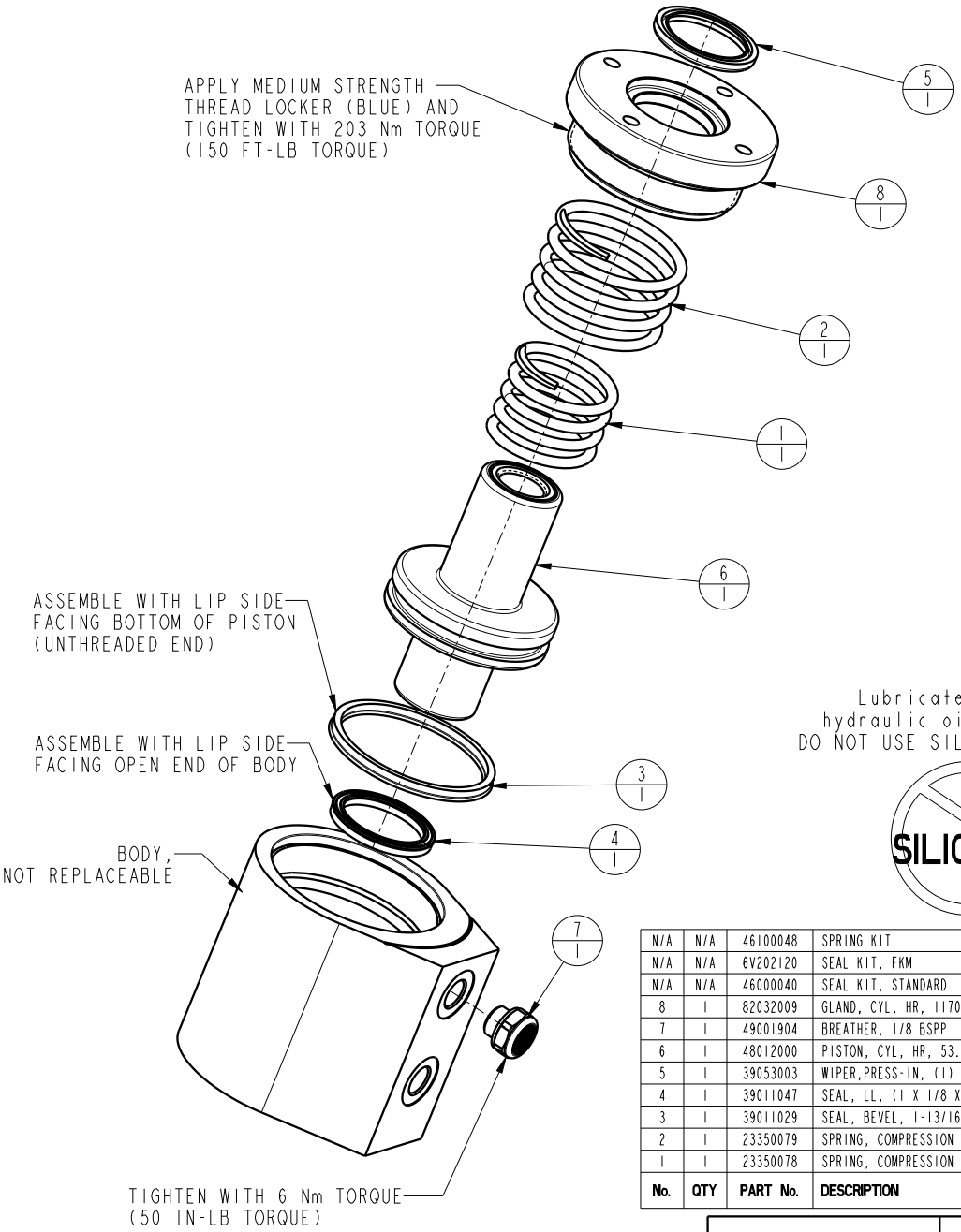
THIS IS A TWO PAGE PARTS LIST.
THIS FIRST PAGE APPLIES TO
MODEL No. 42021002 AT REVISION J AND LATER REVISIONS



Lubricate seals with clean hydraulic oil prior to assembly.
DO NOT USE SILICONE BASED LUBRICANTS

No.	QTY	PART No.	DESCRIPTION	Std. Seal Kit	FKM Seal Kit	Spring Kit
N/A	N/A	46100048	SPRING KIT			NOTED
N/A	N/A	6V202120	SEAL KIT, FKM		NOTED	
N/A	N/A	46000040	SEAL KIT, STANDARD	NOTED		
8	1	82032009	GLAND, CYL, HR, 11700&53.2KN, SA			
7	1	49001904	BREATHER, 1/8 BSPP			
6	1	48012000	PISTON, CYL, HR, 53.2 KN			
5	1	39053003	WIPER,PRESS-IN, (1)	X	X	
4	1	39011047	SEAL, LL, (1 X 1/8 X 1/8 X 1-1/4)	X	39052005	
3	1	39011029	SEAL, BEVEL, 1-13/16 X 3/32 X 2	X	39052004	
2	1	23350079	SPRING, COMPRESSION			X
1	1	23350078	SPRING, COMPRESSION			X

PARTS LIST

VEKTEK

VEKTEK, INC.
1334 E. SIXTH AVE. P.O. BOX 625
EMPORIA, KS. 66801 U.S.A.

REV				
K	5486	RELEASE	JDW	08/17/24
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE

ASSEMBLIES AFFECTED
42021002

PARTS LIST, ASSY, CYL, HR, 53.2 KN, SA

DRW BY: BUSH
DATE: 12/14/94

DRAWING STATUS: Released
PRODUCTION APPROVED FOR RELEASED STATUS ONLY

SIZE A | MPL2031 | REV K

FORM FEG035_PL_ASIZE, REV. B

SHEET 1 OF 2

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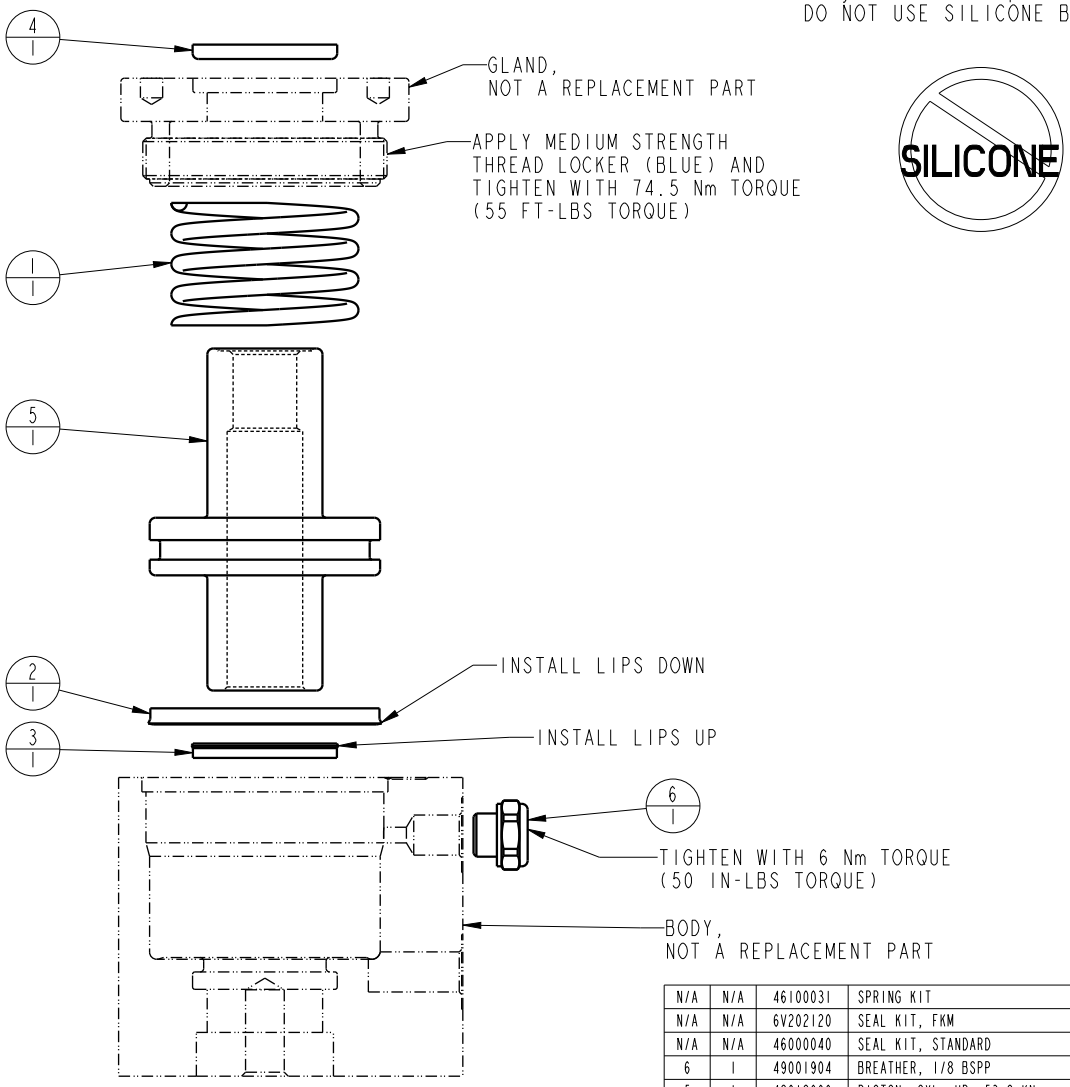
THIS IS A TWO PAGE PARTS LIST.
THIS SECOND PAGE APPLIES TO
MODEL No. 42021002 AT REVISION H AND EARLIER REVISIONS

Lubricate seals with clean
hydraulic oil prior to assembly.
DO NOT USE SILICONE BASED LUBRICANTS



No.	QTY	PART No.	DESCRIPTION	Std. Seal Kit	FKM Seal Kit	Spring Kit
N/A	N/A	46100031	SPRING KIT			NOTED
N/A	N/A	6V202120	SEAL KIT, FKM		NOTED	
N/A	N/A	46000040	SEAL KIT, STANDARD	NOTED		
6	1	49001904	BREATHER, 1/8 BSPP			
5	1	48012000	PISTON, CYL, HR, 53.2 KN			
4	1	39053003	WIPER,PRESS-IN, (1)	X	X	
3	1	39011047	SEAL, LL, (1 X 1/8 X 1/8 X 1-1/4)	X	39052005	
2	1	39011029	SEAL, BEVEL, 1-13/16 X 3/32 X 2	X	39052004	
1	1	23315001	SPRING, COMPRESSION			X

PARTS LIST

VEKTEK
VEKTEK, INC.
1334 E. SIXTH AVE. P.O. BOX 625
EMPORIA, KS. 66801 U.S.A.

REV				
K	5486	RELEASE	JDW	08/17/24
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE

ASSEMBLIES AFFECTED
42021002

PARTS LIST, ASSY, CYL, HR, 53.2 KN, SA

DRW BY: BUSH
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FORM FEG035_PL_ASIZE, REV. B

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